

# Transformation of the bathtub failure rate data in reliability for using Weibull-model analysis

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# Outline

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- The power transformation
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- Conclusions





# Abstract

- A new model based on the use of data transformation is presented for modeling bathtub-shaped hazard rates.
- Parameter estimation methods are studied for this new (transformation) approach.





# Introduction

- The term transformation appears in statistical literature in many different contexts.
- Another area of statistical application is lifetime data analysis.
- In order to deal with problems indicating bathtub-shaped failure rates.



# The power transformation

- A typical set of such data is formalized as  $n$  pairs of i.i.d. r.v.  $(X_i, \delta_i)$ ,  $i = 1, 2, \dots, n$

$$X_i = \min(T_i, C_i) \quad \text{and} \quad \delta_i = \begin{cases} 1, & \text{if } T_i \leq C_i, \text{ (uncensored)} \\ 0, & \text{if } C_i < T_i, \text{ (censored),} \end{cases} \quad (1)$$

$T_i$  is the lifetime,  $C_i$  the censoring time and  $\delta_i$  the censoring indicator,



# The power transformation

- Suppose also that there exists parameter  $\theta$  in the transformation given in (2) such that, the transformed data  $(y_i, \delta_i)$ ,  $i=1,2,\dots,n$  are distributed according to Weibull  $(\sigma, \alpha)$  model.

- We propose use of transformation  $g(x, \theta)$  given by
$$g(x, \theta) = \left( \frac{x}{1 - \theta x} \right), \quad \max(x) < 1/\theta, \quad \theta \geq 0. \quad (2)$$

$$x = \frac{y}{1 + \theta y}, \quad (3)$$

# The power transformation

The survival function of the original observations corresponding to the transformation  $g(x, \theta)$  is given by,

$$\begin{aligned} S(x) &= P(X > x) \\ &= P\left\{\frac{y}{1 + \theta y} > x\right\}, \quad (\text{substitution for } x \text{ from (3)}) \\ &= \exp\left[-\left\{\frac{1}{\sigma}\left(\frac{x}{1 - \theta x}\right)\right\}^\alpha\right], \quad \text{since } y \sim \text{Weibull}(\sigma, \alpha), \quad 0 < x < 1/\theta. \end{aligned} \quad (4)$$

The density function,  $f(x)$  is then easily obtained by differentiation of  $1 - S(x)$  and the hazard function  $h(x)$  is given as  $f(x)/(S(x))$ . These are given, respectively, by:

$$f(x) = \frac{\alpha}{\sigma} \left\{\frac{1}{\sigma}\left(\frac{x}{1 - \theta x}\right)\right\}^{\alpha-1} \exp\left[-\left\{\frac{1}{\sigma}\left(\frac{x}{1 - \theta x}\right)\right\}^\alpha\right] \frac{1}{(1 - \theta x)^2}, \quad (5)$$

and

$$h(x) = \frac{\alpha}{\sigma^\alpha} \left(\frac{x}{1 - \theta x}\right)^{\alpha+1} \frac{1}{x^2}, \quad \sigma > 0, \alpha > 0, \quad 0 < x < 1/\theta. \quad (6)$$



# The power transformation

$$h(x) = \frac{\alpha}{\sigma^\alpha} \left( \frac{x}{1 - \theta x} \right)^{\alpha+1} \frac{1}{x^2}$$

Hazard function shape

Increasing  
Bathtub

Transformation  $g(x)$

$\alpha > 1$   
 $0 < \alpha < 1$

$$\log h(x) = (\alpha + 1) \log \left( \frac{x}{1 - \theta x} \right) - \log x^2 + C,$$

$$\begin{aligned} \frac{d}{dx} (\log h(x)) &= \frac{\alpha + 1}{x(1 - \theta x)} - \frac{2}{x} \\ &= \frac{\alpha - 1 + 2\theta x}{x(1 - \theta x)}. \end{aligned}$$

$$x^* = \frac{1 - \alpha}{2\theta}$$

$$\frac{d^2}{dx^2} (\log h(x)) = \frac{2\theta}{x(1 - \theta x)} + (\alpha - 1 + 2\theta x) \frac{2\theta x - 1}{x^2(1 - \theta x)^2}.$$





# Statistical inference

## ■ Maximum likelihood estimation

$$\begin{aligned}\mathcal{L}(\alpha, \sigma, \theta) &= \prod_{i=1}^n \{h(y_i)\}^{\delta_i} S(y_i) \\ &= \prod_{i=1}^n \left\{ \frac{\alpha}{\sigma} \left(\frac{y_i}{\sigma}\right)^{\alpha-1} \right\}^{\delta_i} \exp\left(-\left(\frac{y_i}{\sigma}\right)^\alpha\right),\end{aligned}$$

$$\mathcal{L}(\alpha, \sigma, \theta; \mathbf{x}) = \prod_{i=1}^n \left\{ \frac{\alpha}{\sigma} \left(\frac{y_i}{\sigma}\right)^{\alpha-1} \right\}^{\delta_i} \exp\left(-\left(\frac{y_i}{\sigma}\right)^\alpha\right) \mathbb{J}(\theta; \mathbf{x}_i), \quad |J(\theta; \mathbf{x}_i)| = \frac{1}{(1-\theta x)^2}$$

$$\begin{aligned}\ell(\alpha, \sigma, \theta) &= \log(\mathcal{L}(\alpha, \sigma, \theta; \mathbf{x})) \\ &= d \log\left(\frac{\alpha}{\sigma}\right) + (\alpha - 1) \sum_{i=1}^n \delta_i \log\left(\frac{y_{1i}}{\sigma}\right) - \sum_{i=1}^n \left(\frac{y_{1i}}{\sigma}\right)^\alpha + \sum_{i=1}^n \log \mathbb{J}(\theta; \mathbf{x}_i),\end{aligned}$$



# Statistical inference

## ■ Estimates of Weibull parameters

$$\begin{cases} \check{\sigma} = \exp \left[ \frac{1}{n} \sum_{i=1}^n \left( 1.6655 \frac{(i-5)}{(n-5)} + 0.16724 \right) \log y_{i:n} \right], \\ \check{\alpha} = \frac{1}{0.69313n} \sum_{i=1}^n \left( 2 \frac{(i-0.5)}{(n-1)} - 1 \right) \log y_{i:n} \end{cases} \quad (10)$$

where  $y_{1:n} \leq y_{2:n} \leq \dots y_{n:n}$  denote the order statistics of a complete sample from a Weibull distribution.

$$F(x) = 1 - S(x) = 1 - \exp \left[ - \left\{ \frac{1}{\sigma} \left( \frac{x}{1 - (x/\phi)} \right) \right\}^{\alpha} \right], \quad x < \phi, \quad \phi = \theta^{-1}$$

$$\ell(\alpha, \sigma, \tilde{\phi}) = d \log \left( \frac{\alpha}{\sigma} \right) + (\alpha - 1) \sum_{i=1}^n \delta_i \log \left( \frac{y_i}{\sigma} \right) - \sum_{i=1}^n \left( \frac{y_i}{\sigma} \right)^{\alpha} + \sum_i \log |\mathbf{J}(\tilde{\phi}; \mathbf{x}_i)|,$$

where  $y_i = x / (1 - (x/\phi))$  and  $\mathbf{J}(\tilde{\phi}; \mathbf{x}_i) = 1 / (1 - (x/\phi))^2$ .

$$\tilde{\phi} = X_{n:n}$$

# Examples

- Lifetimes of 50 devices, Aarset [1]

0.1, 0.2, 1, 1, 1, 1, 1, 2, 3, 6, 7, 11, 12, 18, 18, 18, 18, 18, 21, 32, 36, 40, 45, 46, 47, 50, 55, 60, 63, 63, 67, 67, 67, 67, 72, 75, 79, 82, 82, 83, 84, 84, 84, 85, 85, 85, 85, 85, 86, 86.

- The Akaike Information Criteria(AIC)

$$AIC = -2 \times \log(\text{maximum likelihood}) + 2 \times (\text{number of parameters fitted}).$$

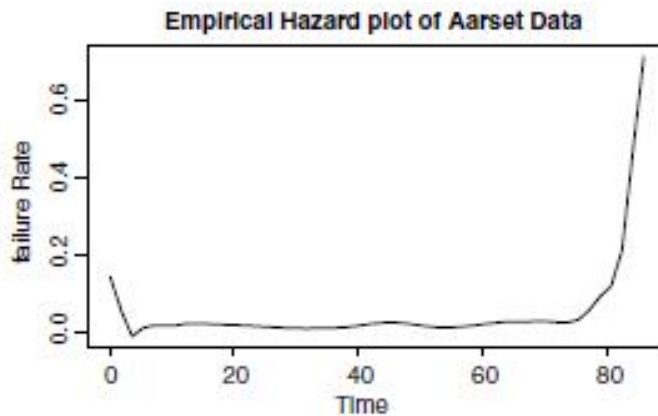
The estimated parameters and AIC values for different models for Aarset's data.

| Model                    | Estimated parameters  | AIC    | Rank |
|--------------------------|---|--------|------|
| Transformation model     | $\hat{\sigma} = 354.4160, \hat{\alpha} = 0.3850, \hat{\theta} = 0.0116$           | 402.42 | 1    |
| Generalized Weibull [26] | $\hat{\sigma} = 410.0360, \hat{\alpha} = 2.2990, \hat{\lambda} = 1.9727$          | 407.60 | 2    |
| Additive Burr XII [36]   | $c_1 = 0.5067, s_1 = 2137, k_1 = 5.5$<br>$c_2 = 152.93, s_2 = 85.2526, k_2 = 0.5$ | 444.63 | 3    |
| Haupt and Schabe [14]    | $t_0 = 128, \beta = 0.09$   | 470.52 | 4    |
| Min Xie et al. [39]      | $\alpha = 110.09, \beta = 0.8408, \lambda = 0.0141$                               | 478.49 | 5    |
| The additive model [20]  | $a = 0, b = 30.069, c = 0.0912, d = 0.4996$                                       | 532.89 | 6    |



# Examples

- Hazard plots of Aarset's Data



- Inference about the transformation parameter  $\theta$

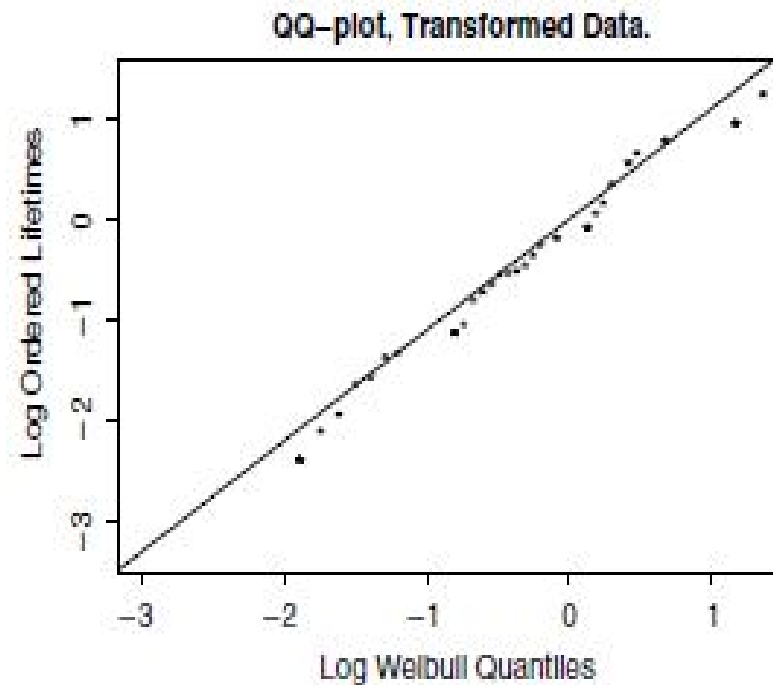
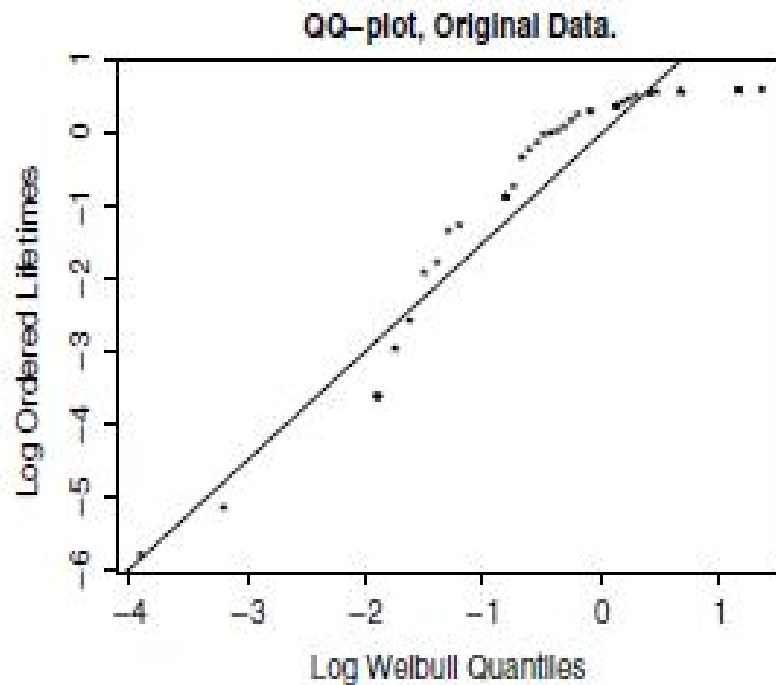
$$H_0 : \theta = 0, \quad v.s. \quad H_1 : \theta \neq 0$$

$$\therefore 95\%CI = (0.01141, 0.01163)$$

$$\therefore 0 \notin (0.01141, 0.01163)$$

# Examples

- Weibull goodness-of-fit test



$P - value < 0.0001$



# Examples

- The competing model fits appear in Fig. 3.

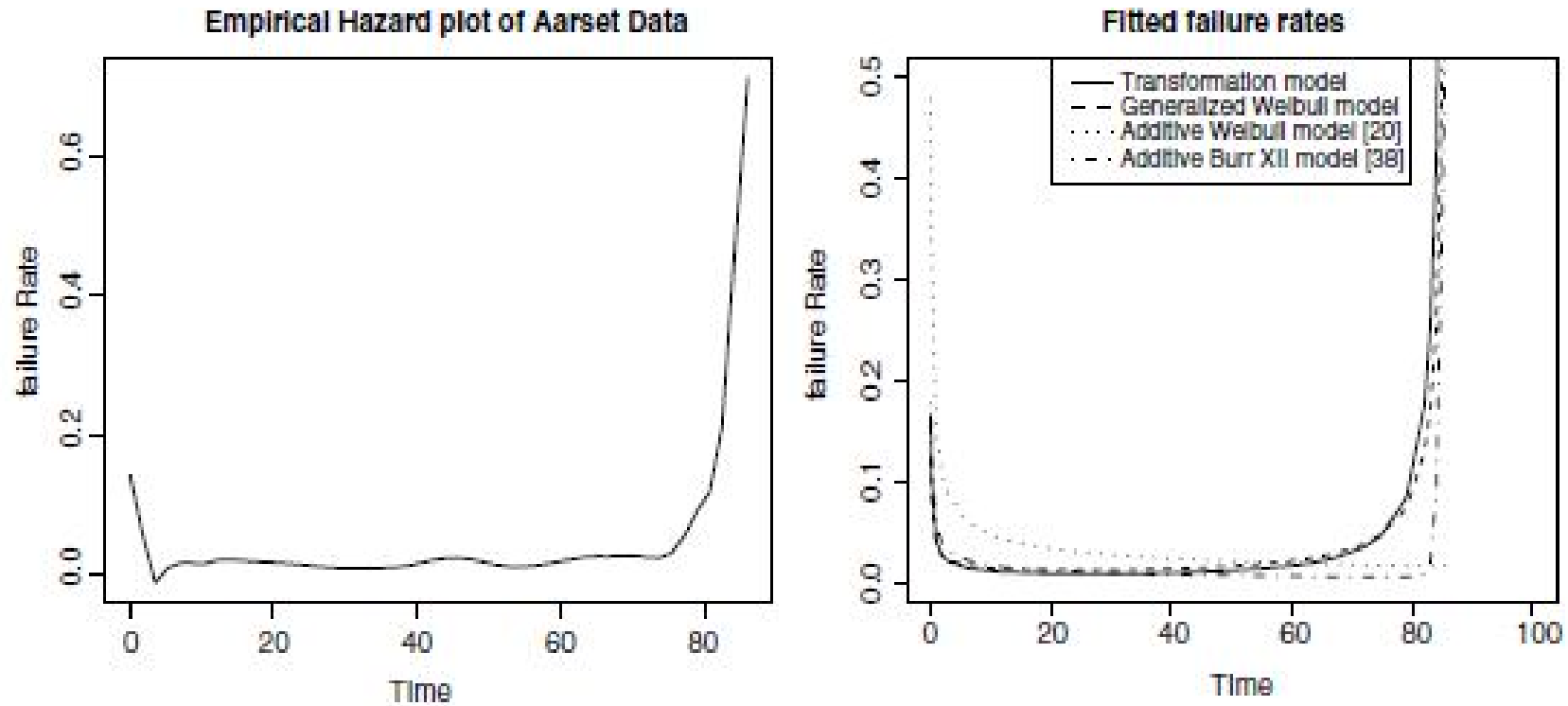


Fig. 3. Comparison of the empirical hazard rate and the hazard rates of four model fits for Aarset data.





# Conclusions

- We have presented a data-transformation approach for analyzing lifetime data with bathtub-shaped failure rate.
- The new method serves as a good alternative for modeling bathtub-shaped failure rate data.
- THE END      THANKS

